Airmatic

AIR LINE REGULATORS

MODEL: A 119 Relieving A 118 Non-Relieving

TEMPERATURE AND PRESSURE RATING

MODEL	MAX. PRESSURE	MAX. TEMP	
A119	12 Kg/cm ²	70 Deg C	

INSTALLATION, OPERATING AND MAINTENANCE INSTRUCTIONS

INSTALLATION

Before installing regulator blow-out pipe line to remove scale and other foreign matter. Regulator threads are DRYSEAL, not normally requiring pipe compound, however, if desired, apply sparingly and to male threads only. Install regulator in pipe line so that air will flow from IN to OUT and as near as possible to equipment being supplied. Connections R and L are normally for gauge use but may be used for outlet purposes in certain applications. To insure trouble-free performance a filter should be installed upstream of the regulator.

REDUCED PRESSURE ADJUSTMENT

To adjust reduced pressure settings turn adjustment screw tee clockwise to increase the reduced or regulated pressure & counter-clockwise to lower the pressure. With relieving-type regulators which are used for air service, the reduced pressure follows adjustment of the screw, to lock adjustment, simply tighten the lock-nut with non-relieving regulators adjustment for lower reduced pressure will not be obtained until the reduced pressure system is "bleed-off" or until air flow starts

MAINTENANCE

If the air supply is kept clean, the regulator should provide long periods of uninterrupted service. Erratic regulator operation or loss of regulation is always due to dirt in the disc area

CLEANING

To clean shut off and depressurize air line and disassemble the regulator, refer to drawing as a guide to disassemble and subsequent reassembly.

When disassembling bonnet & diaphragm assembly. Make sure the adjusting screw is totally removed. Clean parts with household soap water and blow out body with compressed air. When reassembling make sure the diaphragm assy fits on disc stem tighten screws diagonically.

Remove bottom plug, spring, strainer and disc. clean parts with denatured alcohol, wipe off seat and blow out body with compressed air. Reassemble parts as a unit (see below) and screw into regulator-before tightening bottom plug make sure disc is in center hole in body.

SEE OTHER SIDE FOR REPLACEMENT PARTS LIST.

PROCESSIN

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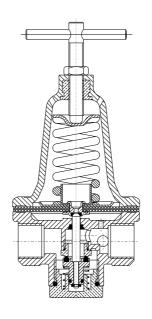
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MODEL - A118 / A119 REPLACEMENT PARTS ORDER BY SIZE AND KIT NUMBER



CONSISTS OF	KIT NAME		SIZE / KIT No.			
PART NAME			G1/4-G1/2	G3/4-G1	G1.1/4-G1.1/2	G2
Diaphragm Assy.	Diaph. Assy Kit	* Reliving	SRC-04R	SRA-07R	SRB-04R	
		Non-Reliving	SRC-04NR	SRA-07NR	SRB-04NR	
Stem Assy. with `O' Ring	Stem Assy Kit		SRC-06	SRA-11	SRB-08	SRB-08A
Diaphragm Assy. Disc Assy.	Service Kit	* Reliving	SR-O-R	SRA-O-R	SRB-O-R	SRB-O-RA
Bottom Plug `O' Ring		Non-Reliving	SR-O-NR	SRA-O-NR	SRB-O-NR	SRB-O-NRA

^{*} STANDARD